



Dart Aerospace Ltd.
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Canada

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SK145-0114-01
Job Sheet 177234



Part No: SK145-0114-01

Job Qty: 9 ea

Part Name: Trailing Bar Assembly, Rotor Blade, Folding (661K1891-105A)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 7/3/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IPP REV:A 17.05.31 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Small Fab-4		Smb
110	Small Fab	9 pcs	7/3/18	7/3/18	0.00	12.03	Small Fab-8		Smb
120	QC	9 pcs	7/3/18	7/3/18	0.00	0.00	QC5		38
130	Packaging	9 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3-1		9-88 DAS
140	QC21-SA	9 Ea	7/3/18	7/3/18	0.00	0.00	QC21		21 180615 JUN 15 2018 6

Part Op 110 - 1- INSTALL -02 HOOK TO -20 TUBE AS PER DWG. 2- INSTALL -23 COLLAR 3- INSTALL -21 TAPE (6047733) TO
Descriptions: -20 TUBE (40" LONG AS PER DWG) 6047733 BATCH: 4- INSTALL -40 END CAP AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
84735K117	Cap	6 Ea (1 ea)	90-Start up Operation	5072959
92198A111	Bolt	6 Ea (1 ea)	90-Start up Operation	5009689
MS21042L4	Nut	6 Ea (1 ea)	90-Start up Operation	5056039
MS35338-44	Lock Washer	6 Ea (1 ea)	90-Start up Operation	fml138045
NAS1149F0463P	Washer	6 Ea (1 ea)	90-Start up Operation	fml27832-28
SK145-0114-02	Hook Weldment	6 Ea (1 ea)	90-Start up Operation	5075368
SK145-0114-20	Tube	6 Ea (1 ea)	90-Start up Operation	5076858
SK145-0114-22	Bushing	6 Ea (1 ea)	90-Start up Operation	5072010
SK145-0114-23	Collar	6 Ea (1 ea)	90-Start up Operation	5076443

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	84735K117	9	38	0
	92198A111	9	0	0
	MS21042L4	9	3,311	0
	MS35338-44	9	90	0
	NAS1149F0463P	9	458	0
	SK145-0114-02	9	0	0
	SK145-0114-20	9	1	0
	SK145-0114-22	9	0	0
	SK145-0114-23	9	0	0

Part Specifications
Specifications could not be found.

Plex 5/8/18 2:33 PM Dart.Gagnon.Michelle



Container No: S080098



Part: SK145-0114-01

Job No: 177234

Serial No/Batch: S080098

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/12/18